

Product Information

VESTAKEEP® 4000 CF30

Carbon fiber-reinforced (30%) polyether ether ketone

VESTAKEEP 4000 CF30 is a carbon fiber-reinforced (30%) polyether ether ketone for injection molding.

The semi-crystalline polymer features superior mechanical, thermal, and chemical resistance. Parts made from VESTAKEEP 4000 CF30 are self-extinguishing.

VESTAKEEP 4000 CF30 can be processed by common injection molding machines for thermoplastics.

We recommend a melt temperature between 380°C and 400°C during the injection molding process. The mold temperature should be within a range of 160°C to 200°C, preferably 180°C.

VESTAKEEP 4000 CF30 is supplied as granules in 25 kg boxes with moisture-proof polyethylene liners.

For information about processing VESTAKEEP 4000 CF30, please follow the general recommendations in our brochure "VESTAKEEP Polyether Ether Ketone."

For further information, please contact us at evonik-hp@evonik.com.

Property	Test method		Unit	VESTAKEEP 4000 CF30	
	international	national			
Density	23°C	ISO 1183	DIN EN ISO 1183	g/cm ³	1.40
Tensile test		ISO 527-1	DIN EN ISO 527-1		
Tensile strength		ISO 527-2	DIN EN ISO 527-2	MPa	240
Strain at break				%	2
Tensile modulus		ISO 527-1	DIN EN ISO 527-1	MPa	23000
		ISO 527-2	DIN EN ISO 527-2		
CHARPY impact strength		ISO 179/1eU	DIN EN ISO 179/1eU		
	23°C			kJ/m ²	60 C ¹⁾
	-30°C			kJ/m ²	60 C ¹⁾
CHARPY notched impact strength		ISO 179/1eA	DIN EN ISO 179/1eA		
	23°C			kJ/m ²	10 C ¹⁾
	-30°C			kJ/m ²	9 C ¹⁾
Temperature of deflection under load		ISO 75-1	DIN EN ISO 75-1		
		ISO 75-2	DIN EN ISO 75-2		
Method A	1.8 MPa			°C	325
Method B	0.45 MPa			°C	335
Linear thermal expansion		ISO 11359	DIN 53752		
	23-55°C				
longitudinal				10 ⁻⁴ K ⁻¹	0.1
Relative permittivity		IEC 60250	DIN VDE 0303-T4		
	1 MHz				17
Volume resistivity		IEC 60093	DIN IEC 60093	Ohm · cm	10 ⁶
Surface resistance		IEC 60093	DIN IEC 60093	Ohm	10 ⁵
Melting range		ISO 11357			
DSC	2 nd heating			°C	approx. 340
Melt volume-flow rate (MVR)		ISO 1133	DIN EN ISO 1133		
	400°C/10kg			cm ³ /10 min	3
Flammability acc. UL94		IEC 60695	UL94		
	1.6 mm				V-0
Glow wire test		IEC 60695-2-	DIN EN 60695-2-		
GWIT	2 mm	12/13	12/13	°C	850
GWFI	2 mm			°C	960
Mold shrinkage		determined on 2 mm sheets			
	in flow direction	with film gate at rim		%	0.0
	in transverse direction	mold temperature 180°C, ISO 294-4		%	0.4

Pigmentation may affect values.

¹⁾ C = Complete break, incl. hinge break H

® = registered trademark

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